

WHEN OPERATING AT HIGH SPEED
TANGENTIAL OIL OUTLETS ARE
RECOMMENDED

COLLAR FACES MUST BE FLAT & SQUARE, WITH SHAFT AXIS FINISH, VERY SM. 70TH (16 RMS) BY LAPPING OR OTHERWISE.

05 01.11 287/KIG-...

—(1) HOLE $\frac{5.95}{.23}$ DIA. DRILL TO
DEPTH SHOWN

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NOTE: EACH END OF HOUSING MUST BE
SEALED OR CLOSED AGAINST OIL LEAKAGE.

VIEW B-B

(1) SHOE-DRILLED CAN BE PLACED IN ANY OF 6 POSITIONS

OIL INLET CONNECTS
WITH THIS SPACE

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SECTION CC

1	SHOE ASSY. DRILLED FOR INSTR. C-CLAMP BOTT	10
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4	LEV. PLATE RETAIN. SCREW	9
12	LEVELING PLATE DOWEL	8
12	LEVELING PLATE SET SCREW	7
12	LOWER LEVELING PLATE	6
12	UPPER LEVELING PLATE	5
2	BASE RING KEY SCREW	4
2	BASE RING KEY	3
2	BASE RING (IN HALVES)	2
10	SHOE ASSY - PLAIN	1

DIMENSION IN POSITION		REMARKS		CALC. WT.	MAT'L SPEC.	MATERIAL	NO. REQ.	SHOE ASSY - PLAIN	PART NO.
MILLIMETRE		LIST OF MATERIAL							
INCH									
UNLESS OTHERWISE SPECIFIED									
2 PLACE DEC. XX	0.015	SURFACE ROUGHNESS		BREAK CORNERS		10385 DRUMMOND RD. PHILADELPHIA, PA.			
3 PLACE DEC. XXX	0.013	0.015 MIN.		0.010 MIN.		DRAWING TITLE			
ANGLES	0.005	0.015 MAX.		0.010 MAX.		228.60 JJ-BEARING ASSY W/ONE			
	125	0.015 MIN.		0.010 MAX.		3.00			
		0.015 MIN.		0.010 MAX.		SHOE-DRILLED ON EACH SIDE OF BRG.			
CONTRACT NO.		APPROVED		DATE					
ENGINEER		CHECKED		DRAWN BY					
BG		11-3-80		MB		10-23-80			
SIZE		CODE IDENT NO.		DRAWING NO.					
C		75333		30-9-13W					
SCALE - NONE		CALC. WT. ~		SHEET 1 OF 1					

DO NOT SCALE DRAWING

'K.O. 75-880 -

SPINTA ASSIALE